

G.AL® C250 – Precision Milled Plate

Characteristics:

- ✓ Uniform Flatness
- ✓ Uniform Homogeneity
- ✓ Dimensional Stability
- ✓ Corrosion Resistance
- ✓ Low Residual Stress
- ✓ Precision Milled Surface
- ✓ Corrosion Resistance

Applications:

- ✓ Jig-making
- ✓ Fixture Construction
- ✓ Mechanical Engineering
- ✓ Model and Mold-Making
- ✓ Packaging
- ✓ Automation

Specifications	
Alloy:	EN AW/AA 5083
Type of Alloy:	Non Heat-Treatable
Temper:	Homogenized, Stress Relieved
Surface:	Precision Milled, Roughness R_a 0,4 μm , PVC on Both Sides

Mechanical Properties ¹⁾		
Yield Strength $R_{p0.2}$	[ksi]	16 – 19
Tensile Strength Limit R_m	[ksi]	33 – 42
Elongation A	[%]	10 – 15
Hardness HBW	[2.5/62.5]	68 – 73

Physical Properties ¹⁾		
Density	[lbs/cu in.]	0.096
Module of Elasticity	[ksi · 10 ³]	10.2
Electrical Conductivity	[% IACS]	29 – 32
Coefficient of Therm. Expans.	[10-6/ °F]	13.1
Thermal Conductivity	[BTU/ft · hr · °F]	64 – 75
Specific Heat Capacity	[BTU/ lb °F]	0.214

Processing Characteristics ²⁾	
Dimensional Stability	Excellent
Machinability	Very good
Erodability	Excellent
Weldability (Gas / TIG / MIG / Resistance / EB)	Good – Very good
Corrosion Resistance (seawater / weather)	Excellent
Use at Temperatures (max °F / long / short terms) ²⁾	356 / 536
Anodizing ³⁾	Very good
Polishability	Good
Etching	Poor
Contact with Food (according to EN 602)	Yes

Tolerances			
Thickness [in]	Flatness [in] ⁴⁾	Thickness [in]	Width & Length [in]
< 0.500	≤ 0.015	+/- 0.004	-0 / + 0.790
> 0.500	≤ 0.005	+/- 0.004	-0 / + 0.790
Cuts			DIN ISO 2768-1m

Standard Stock Sizes	
Plate Dimension [in]	Plate Thickness [in]
48.5 × 144.5	0.250 – 5.000
60.5 × 144.5	0.250 – 4.000
86.0 × 157.5	0.375 – 4.000

*Other dimensions available upon request

Date: December 23, 2024

1) Typical values at room temperature.

2) Without loss of strength after cooling down.

3) Technical anodizing only - no warranty towards optical demands

4) Surface flatness for whole plates measured with a special, 1-meter long, digital flatness ruler

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